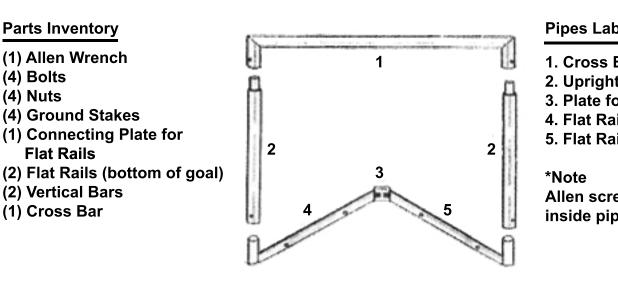


The following parts are included for your frame. Please review the parts to be sure you have all the parts listed.



Pipes Labeled by Number

- 1. Cross Bar
- 2. Upright Poles (2)
- 3. Plate for Flat Rails
- 4. Flat Rail (left)
- 5. Flat Rail (right)

Allen screws are located inside pipes 1, 4 and 5.

Assembly:

- 1. Lay #4 and #5 on the ground, place #3 on top of #4 and #5 (align holes and use bolts to connect but do not tighten).
- 2. Insert (1) #2 into #4 and (1) #2 into #5, but do not tighten screws. Stringing rails from each pipe should be aligned with each other.
- 3. Connect #1 to the top of each #2 with string rail facing the rear.
- 4. Square your goal, ensure the opening between the lower corners of the uprights is 6' wide. Now tighten the bolts on #3. Ensure that all lacing rails are aligned with the rail that connects to it and tighten all Allen screws.

Attach the net:

- 1. Before stringing the net, cut (6) 6" pieces from the included string. Then cut the remaining piece in half to speed the stringing process.
- 2. Lay net out so that the welting ribbons are face up. Align the top corners of the net with the top corners of the goal.
- 3. Using the 6" pieces you just cut, attach all corners, the rear and the center of the top rail of the net to the frame.
- 4. Take the end of one string, tie it off to the rail bottom left of goal.
- 5, From the rail, loop a locking knot around the rail and every other hole to prevent any gaps.
- 6. Continue stringing up the left upright across the top rail and down the right upright.
- 7. Take the second string, tie it to the bottom rail on the right side of the goal and continue the same stringing pattern along the bottom rail until you reach the opposite uprights. (Be sure to burn the end of the string to prevent fraying or unraveling.
- 8. Once you have met up with where you started the stringing, use a locking knot to finish it off. Cut the line and again burn the end to prevent fraying or unraveling. (Can cut or leave 6" ties on if desired)