



## Instructions for the 50' Complete Frame

The following parts are included for your frame. Please review the parts that you received with your batting cage and frame to be sure that you have all the parts listed.

PART	QTY	
(A) 3-WAY CORNERS	4	YOU WILL NEED AN AREA ABOUT 53' LONG AND 17' WIDE
(B) 4-WAY CORNERS	6	
(C) 16" PIPE EXTENSIONS	5	IT IS RECOMMENDED THAT YOU MARK OFF THIS AREA BEFORE STARTING
(X) 28" PIPE EXTENSIONS	13	
(CL) 5' PIPE LENGTH	23	
(CS) 5' PIPE LENGTH W/SWEDGE	23	
(D) NET HANGERS	36	
(E) PIPE END CAPS	10	

**\*Where snap pins are not present, use the self-drilling screws to attach pipes together.**

### CONSTRUCTING YOUR FRAME

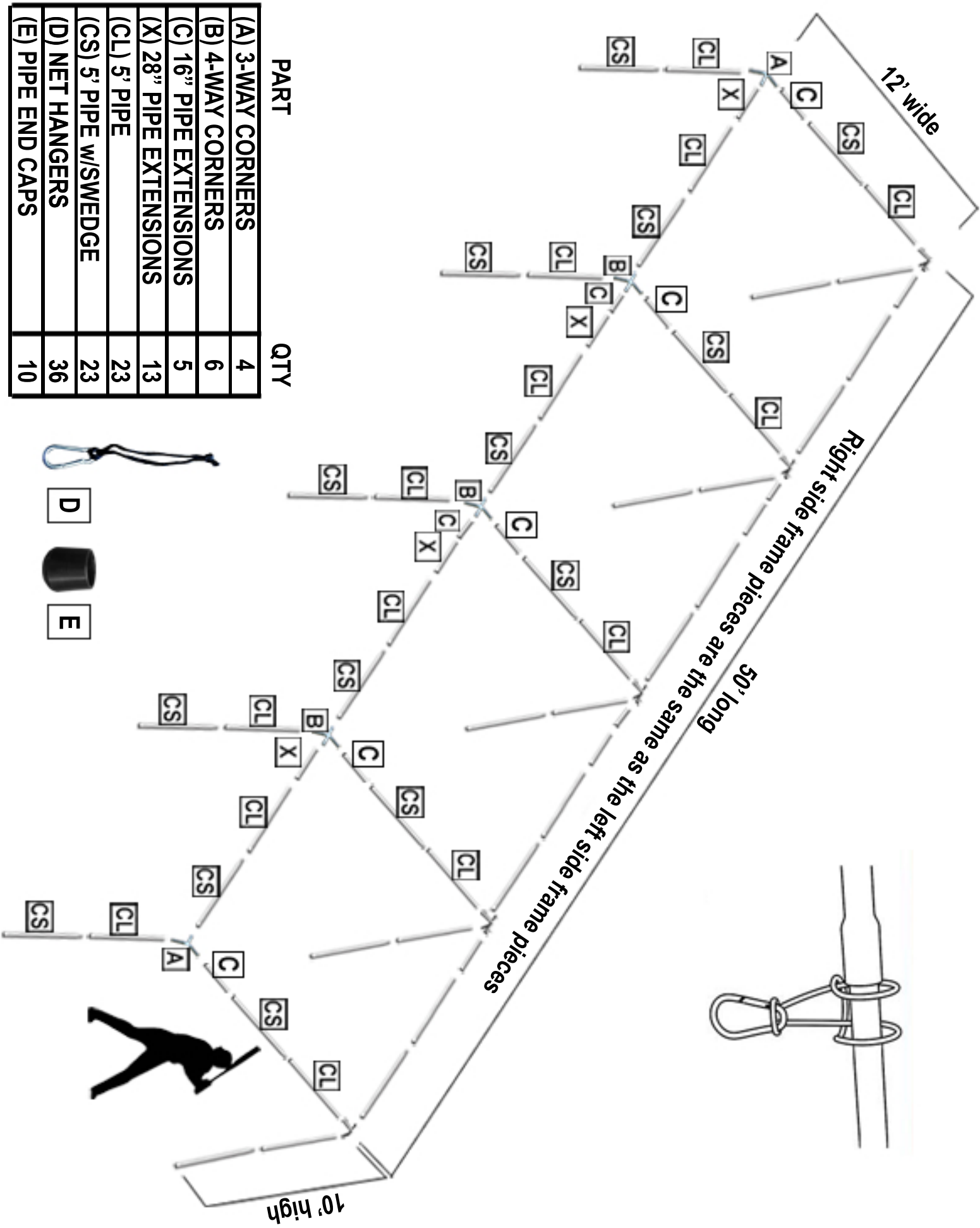
1. Lay out two of the 3-way end corners (A) 12' apart **at one end** where your frame will be, with the 4" pipe pieces facing inward.
2. Measure 50' and lay out the other two 3-way end corners (A) the same way.
3. Lay out the 4-way arch corners (B), between the end arch corners so they are about 12' apart.
4. Assemble the horizontal (top) poles of the 5 arches by snap-locking parts (C, CS, & CL). Then assemble the 10 legs of the arches by snap-locking parts (CL and CS).
5. Insert the top horizontal length of pipe (C, CS, & CL) of the arch into the two corners where each of the arches will be and tighten the bolts on the corners to the pipe. **\*DO NOT ALIGN CORNER BOLTS TO SNAP-LOCK HOLES. TIGHTEN BOLTS TO THE PIPE SURFACE INSTEAD.**
6. Insert the arch legs into the corners of the arch, as per the drawing, and tighten the bolts to the pipe. **\*AGAIN, DO NOT ALIGN CORNER BOLTS TO SNAP-LOCK HOLES. TIGHTEN BOLTS TO THE PIPE SURFACE INSTEAD.**
7. Assemble 4 side (top) runners by snap-locking parts (X, CL, & CS). Assemble 4 more side (top runners by snap-locking parts (C, X, CL, & CS)
8. Stand up one end arch and attach two of the 12' runners (X, CL, & CS) to the top corners of the arch.
9. Stand up the second arch, with 4-way corners, and attach the 12' runners to it. Proceed to attach two of the 13' runners (C, X, CL, & CS) to the second arch.
10. Stand up the third arch and attach the 13' runners to it. Proceed to attach two more of the 13' runners (C, X, CL, & CS).
11. Stand up the fourth arch and attach the two 13' runners (C, X, CL, & CS). Proceed to attach the last two 12' runners (X, CL, & CS) and attach the second end arch.
12. Attach the pipe end caps to the bottom of each arch leg (E). Congratulations, your frame is finished.

### HANGING YOUR BATTING CAGE NET

1. Lay out your batting cage inside the frame and find the top three ropes and tie them to the end arch and then do the same to the other end arch.
2. Loop the hanger clips (see diagram) to the lengthwise poles approximately every 3 feet. Repeat this step for both sides and one on each center arch section. To hang the net, attach the clip to the top rope borders. Be sure to clip the netting along with the rope. If you do not get the rope and net together, your net will sag. You can now adjust the tension on your net by adjusting the top end ropes around your frame.
3. Tie the bottom rope tails to the bottom part of the end arch legs to prevent the wind from blowing the net inward.

**If you purchased stakes, insert stakes into the ground where the arch legs rest and proceed to insert arch leg into the stakes and proceed to tighten down.**

**During high winds of 40 MPH or more, take down your net. High winds will blow nets causing damage to your frame. Take down your net where heavy snow may collect on net, weighing it down, causing damage to your frame.**



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