



Assembly Instructions - 36' x 13'4" x 14' Stand-Alone Frame (1½" or 2")

A	3-way 4' x 3' corner	2
B	3-way 4' x 3' corner	2
C	4-way 4' x 3' corner	2
D	10' lengths of pipe	6
E	7' 10" lengths of pipe	7
F	10' lengths of pipe fluted at one end	4
G	Ground Supports	6
H	Net Hangers	22
I	Self-drilling screws	30
J	Drill Bit (for screws)	1

Please review the parts that you received on the pallet your frame is on to be sure that you have all the parts.

You will need about a 13'4" x 36' area for your new batting cage. It is recommended that you mark off this area before starting.

1. First, lay out an outline of the Batting Cage Frame. Begin with identifying and placing the four 3-way end corners (A-B). Then lay out the middle arch 4-way corners (C), between the end arches so that they are about 18' (two 18' segments will create at 36' frame) from each other. Also group the required straight pipes (D-E-F).
2. Now create individual frame arches by adding vertical 10' lengths legs (D) to the corners (A-B-C) on each side. While still on the ground, add one 7'10" length (E), acting as the top width cross member. Insert one of the self-drilling screws at each junction where the lengths attach to the arches. Finish the rest of the arches the same way.
3. Next assemble the length runners between arches. Create the top runners by inserting the 7'10" pipes (E) into the fluted 10' pipes (F). Complete this step on the ground. Insert one of the self-drilling screws into the runner junction. Finish the rest of the length runners the same way.
4. Extra hands needed here! Add the length runners to the arches by inserting the them into each of the end arch corners (A-B) on one of the batting cage frame. Insert a self-drilling screw into each of the joints where the runners attach to the end arch corners. Now cautiously lift and hold the assembled end segment on both sides. Next have an installation team member quickly stand up the middle arch and connect the runners, creating a free standing frame. Insert one of the self-drilling screws at each junction where the runners attach to the middle arch. Finish the rest of the frame the same way.
5. Home Run - your frame is completely assembled!
6. Once assembled, use the frame as a template to place the anchor footing option. Secure the frame by placing all anchors (G) about 1" away from one side of the leg. Then, lift the leg and insert it into the anchor point. Duplicate this step for one length-side before moving to the next. Wait to insert a self-drilling screw until all vertical legs are in the anchor footing.
7. Finally, attach Net Hangers (H) to each frame arch - one at each corner, one in the middle of the frames width, and a couple along each of the length runners. The goal is to eliminate any sag in the Batting Cage Net.
8. Beginning on one side, attach the Batting Cage Net to the Net Hangers.

Diagram for
assembling 2 pieces
together and self tapping
them

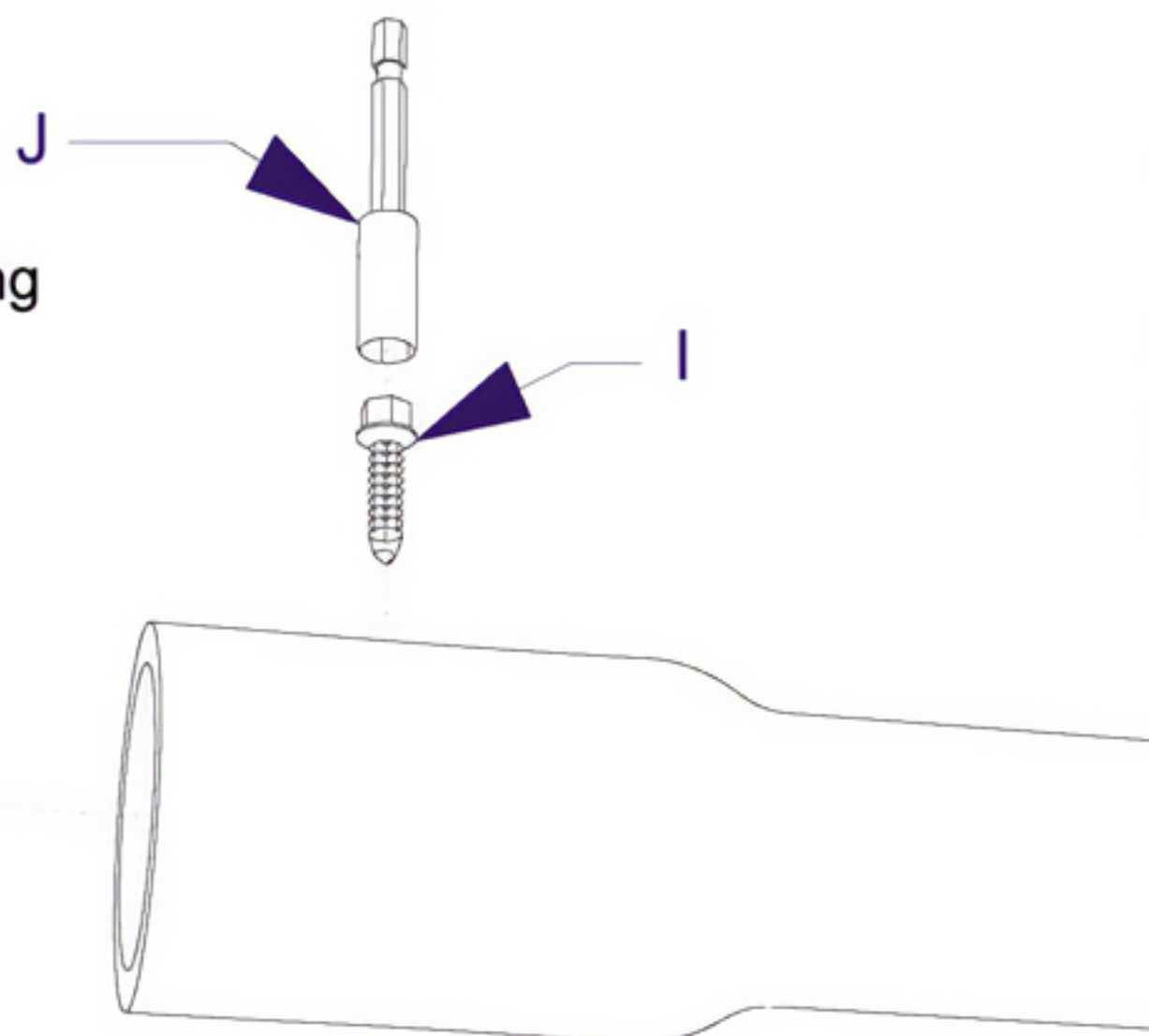
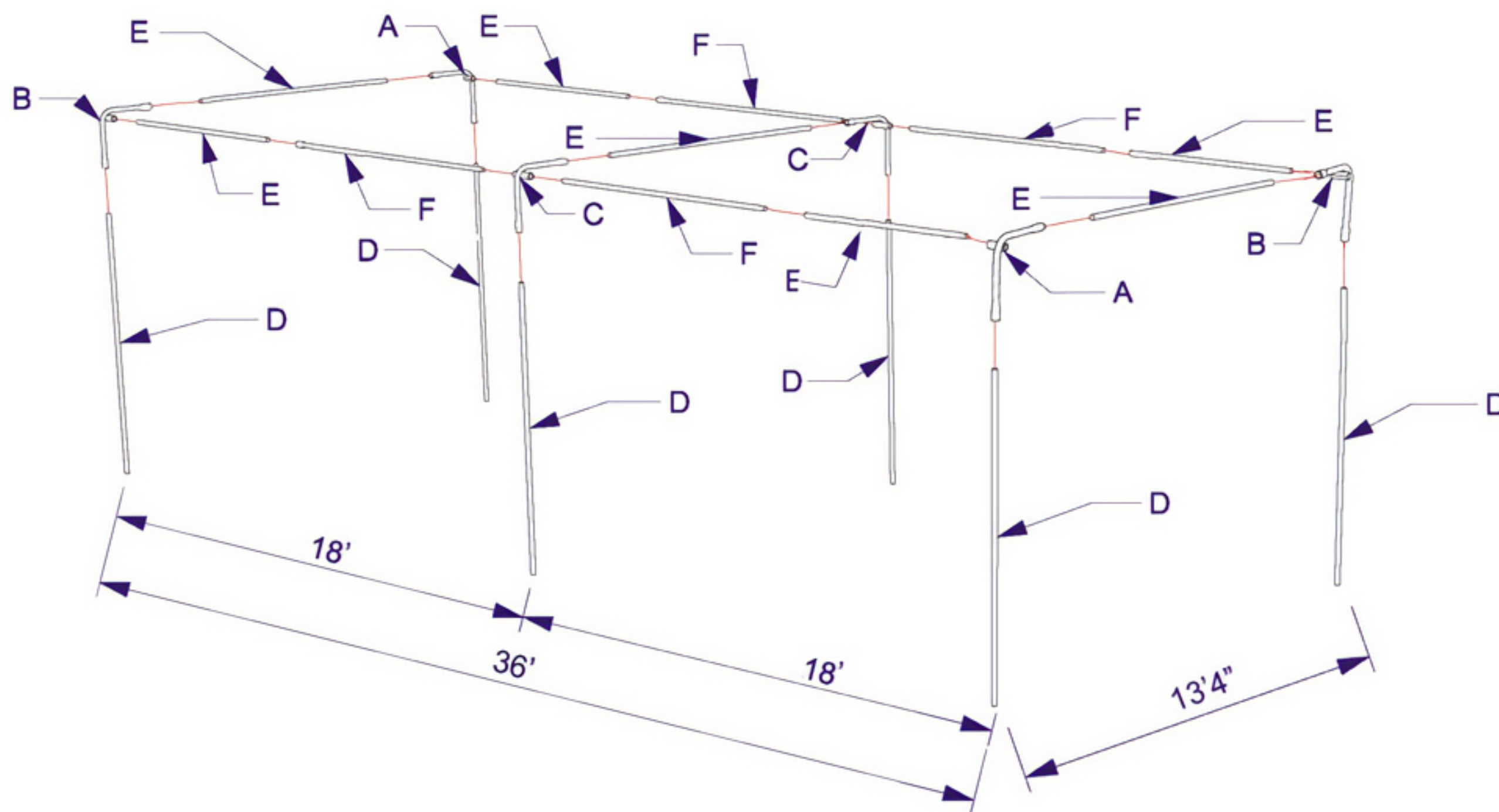
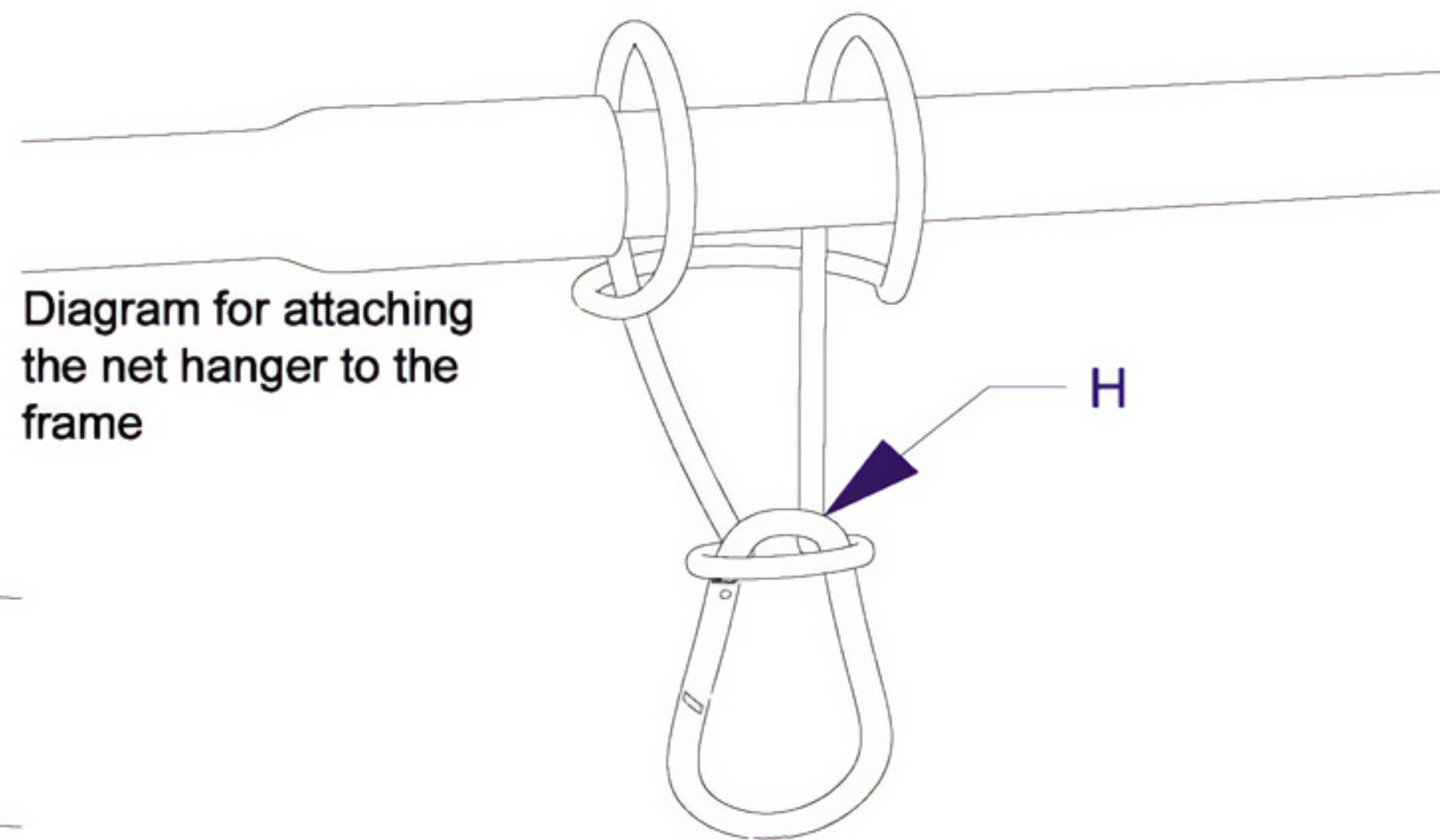


Diagram for attaching
the net hanger to the
frame



EXPLODED VIEW